郭家凡,陈笑语,孙勇,等. 镍锍试金富集-电感耦合等离子体质谱法测定地质样品中超痕量铂族元素[J]. 岩矿测试, 2024, 43(5): 693-702. DOI: 10.15898/j.ykcs.202407180159.

GUO Jiafan, CHEN Xiaoyu, SUN Yong, et al. Ultratrace Platinum Group Elements in Geological Samples by Inductively Coupled Plasma-Mass Spectrometry with Nickel Sulfide Fire Assay[J]. Rock and Mineral Analysis, 2024, 43(5): 693–702. DOI: 10.15898/j. ykcs.202407180159.

镍锍试金富集-电感耦合等离子体质谱法测定地质样品中超痕量 铂族元素

郭家凡^{1,2},陈笑语^{1,2},孙勇^{1,2},仲伟路^{1,2},朱少璇^{1,2},王琳^{1,2*}
(1.河南省地质局地质灾害防治中心,河南郑州 450012;
2.自然资源部贵金属分析与勘查技术重点实验室,河南郑州 450012)

摘要: 铂族元素 (PGEs) 六项元素钌、铑、钯、锇、铱和铂的物理化学性质相近,在地壳中丰度极低且分布 不均匀,且具有明显的粒金效应,长期以来准确测定其含量始终是岩矿测试的难题。镍锍试金取样量大, 可定量分离富集铂族元素,通常被应用于 PGEs 分析,但将其应用于超痕量 PGEs 分析的关键问题是流程空 白高,质谱干扰严重。本文报道了一种同时测定样品中超痕量铂钯铑铱锇和钌的方法。检查全流程试剂空 白后,使用镍锍试金富集样品中的 PGEs,经杂质分离,利用电感耦合等离子体质谱 (ICP-MS) 动能歧视模 式测定六项元素,有效地降低了质谱干扰。结果表明,方法的空白主要来自盐酸和捕集剂镍粉,选择合适 厂家的试剂或对试金配料进行提纯,可降低全流程空白。同时,使用 ICP-MS 法测定六项元素时,在标准 模式下,铂和钯的检出限小于 0.2ng/g,铑、铱和锇的检出限小于 0.02ng/g,钌的检出限大于 0.1ng/g,钌的 检出限无法满足超痕量 PGEs 的测定要求。使用动能歧视模式后,钌的背景等效浓度比标准模式降低近两 个数量级,从而消除了镍对钌的质谱干扰,钌的检出限降低至 0.005ng/g,使六项元素检出限同时满足超痕 量 PGEs 测定要求。该方法用于分析土壤 (GBW07288、GBW07294)、水系沉积物标准物质 (GBW07289), 六项元素的结果与标准值符合,相对误差为-10.9%~11.8%,相对标准偏差为 3.85%~9.37%,加标回收率 为92%~110%。该方法流程较短、操作简便,满足大批量地质样品中超痕量 PGEs 的检测要求。 关键词:镍锍试金;电感耦合等离子体质谱法;动能歧视模式;铂族元素;土壤;水系沉积物 要点:

- (1) 通过对锍镍试金配料及各类溶剂空白值的检验,确定空白来源及试剂提纯方法,并采用羰基镍粉有效地 降低全流程空白,使痕量铂族六项元素的检出限满足地球化学调查需求。
- (2) 通过添加羰基铁粉,优化试金配方,使锍扣在水浸泡的条件下即可自行粉化松散,不仅简化了分析流程, 而且避免了因机械碎扣而产生污染的风险。
- (3)采用动能歧视模式测定,有效地消除镍元素的质谱干扰,降低钌元素的背景等效浓度约两个数量级, 提高了检测结果的准确性。

中图分类号: P618.53; O657.63 文献标识码: A

收稿日期: 2024-07-18; 修回日期: 2024-08-26; 接受日期: 2024-09-02

基金项目:河南省自然资源厅 2023 年度自然资源科研项目 (2023-3);豫地矿科研项目 ([2021]Z-32);豫地矿勘查项目 ([2021]03)

第一作者:郭家凡,硕士,高级工程师,主要从事贵金属分析方法研究。E-mail: guojiafan521@126.com。

通信作者:王琳,教授级高级工程师,主要从事贵金属分析方法研究。E-mail: wanglin0630@126.com。

铂族元素 (PGEs) 具有优良的理化性能, 被广泛 应用于航空航天、特种功能材料、催化剂、电化学等 尖端技术领域, 是重要的战略性矿产资源。近年来, 随着中国高新技术和航空航天的飞速发展, 对铂族 金属的需求空前高涨, 铂族元素的准确测定能够为 地质找矿提供重要技术支撑^[1-2]。

铂族元素通常分布在非均质的微矿物相中,多 以金属或金属互化物的形式存在,由于其在矿物中 分布极不均匀且有明显的粒金效应,因此需要增大 样品取样量来保证代表性。在样品的分解过程中, 锇和钌易形成挥发性四氧化锇和四氧化钌,通常采 用强碱保护熔融-蒸馏的方法进行测定,但该方法无 法同时测定铂族六项元素^[3-5]。漆亮等^[6]、赵正 等^[7]使用改进的卡洛斯管结合高压釜的溶样方法, 解决了锇和钌的挥发问题。该方法中试剂用量少, 空白低,而且在电感耦合等离子体质谱 (ICP-MS) 测 定前,使用阳离子交换树脂去除铜和镍等阳离子,有 效地解决了质谱干扰问题,能够同时测定铂族六项 元素,但流程较为复杂,不适合大批量地质样品分析 测试。镍锍试金可有效地富集数十克地质样品中的 铂族元素,与具有高灵敏度的 ICP-MS 相结合,能够 很好地降低方法检出限 [8-15];但应用在超痕量铂族 元素分析中仍面临很大困难,最关键的问题是镍锍 试金全流程空白较高。为实现 0.1ng/g 样品的准确 测定,需要降低试剂空白并优化测定模式。吕彩芬 等^[16]、毛香菊等^[17]、Ni等^[18]在镍锍试金全流 程空白方面开展了大量工作,对镍锍试金的空白来 源进行了讨论,并对各种提纯镍方法的效果和实用 性进行了对比。其中,试金-碲共沉淀法对镍的提纯 效果最好,实际操作简单易行,将试金滤液合并后经 碳酸镍沉淀、洗涤、干燥、焙烧后可得纯氧化镍,而 且氧化镍可以循环使用,既降低了成本又解决了废 液的排放问题。该方法的缺点是采用ICP-MS标准 模式测定铂族元素,待测溶液中残留的铜和镍会严 重干扰钌和钯的测定。

本文对镍锍试金配料及各类溶剂空白值进行检 验,确定空白来源及试剂提纯方法,降低全流程空白。 利用镍锍试金富集铂族元素,试金过程中,加入羰基 铁粉,使锍扣在水浸泡的条件下自行粉化松散,以简 化分析流程,且避免因机械碎扣而产生污染的风险。 采用 ICP-MS 动能歧视模式测定待测溶液,通过消除 多原子离子干扰降低方法检出限^[19-21]。

1 实验部分

1.1 标准溶液和主要试剂

钌、铑、钯、锇、铱、铂单元素标准储备溶液: 100μg/mL(购自北京钢铁研究总院)。分取钌、铑、钯、 锇、铱、铂单元素标准储备溶液,逐级稀释,配制成钌、 铑、锇、铱浓度为 0.1、0.5、1.0、5.0、10.0ng/mL,铂和 钯浓度为 1.0、5.0、10.0、50.0、100.0ng/mL 混合标准 工作溶液, 王水 (10%)介质,保存期为两周。

镥标准溶液:100μg/mL(购自中国计量科学研究 院)。分取镥标准溶液稀释配制内标溶液,Lu浓度 为10ng/mL,3% 硝酸介质。

碳酸钠 (工业纯), 粉状; 硼砂 (工业纯), 粉状; 二 氧化硅 (分析纯), 粉状; 羰基镍 (工业纯), 粉状; 羰基 铁 (工业纯), 粉状; 面粉 (食用级); 升华硫 (分析纯); 覆盖剂 (3:1): 轻质氧化镁 (分析纯)+碳化硅 (分析 纯); 盐酸 (分析纯); 硝酸 (分析纯); 王水。

实验用水为去离子水。

1.2 主要仪器和装置

Agilent 7900型电感耦合等离子体质谱仪 (美国 Agilent 公司),测定前使用 Li、Co、Y、Tl 混合 调谐液对仪器调谐至双电荷产率小于 3%,氧化物产 率小于 2%,使仪器的强度、灵敏度均达到最优。 ICP-MS 仪器工作参数见表 1。

表1 ICP-MS 仪器工作参数

Table 1 Working parameters of ICP-MS instrument.

工作参数	设定值	工作参数	设定值
射频功率	1550W	冷却气流速	15L/min
采样深度	8mm	载气流速	1L/min
雾化室温度	2°C	辅助气流速	1L/min
提取透镜电压	-165V	碰撞气 (He) 流速	3.6L/min

GWL-1400℃ 试金炉 (洛阳炬星窑炉有限公司); 试金坩埚 (黏土)。

1.3 实验方法

1.3.1 试金配料的配制

地质样品主要包括土壤和水系沉积物,根据不 同样品的物质组成特征按表 2 配制试金配料。

1.3.2 样品的熔融

称取样品 20g 与试金配料充分混匀后放入试金 坩埚,并均匀覆盖 20g 覆盖剂。坩埚置于升温至 1050℃的高温炉中,待炉温回升到 1050℃ 后计时 30min,取出坩埚,将熔融体倒入铁模中,冷却后敲碎

— 694 —

第5期

玻璃渣滓,取出锍扣。

1.3.3 锍扣的分解

将锍扣放入磨口锥形瓶中,用 20mL 水浸泡锍 扣,至粉化松散后加入 20mL 盐酸,加装风冷管,150℃ 低温微沸分解至溶液清亮且不再冒气泡。

1.3.4 样品中铂族元素的测定

采用滤膜过滤,用 50℃ 左右的 10% 热盐酸反 复冲洗沉淀。将沉淀及滤膜转入原磨口锥形瓶,加 入 5mL 王水,加装风冷管,于 150℃ 加热至完全溶解, 冷却后定容至 25mL 容量瓶中,摇匀,以三通在线加入 镥 (10ng/mL) 为内标, ICP-MS 动能歧视模式测定。

2 结果与讨论

2.1 试剂空白及提纯

2.1.1 盐酸中的铂族空白及提纯方法

根据实验方法,取 50mL 不同厂家 (记为 I 和 II)、不同纯度盐酸,低温蒸干,加入使用相同批次盐酸制备的 王水 5mL,低温提取,再加入 20mL 水, ICP-MS 测定,按 20g 取样量计算。从表 3 中数据可见,盐酸中含有一定量的铂、钯和钌,样品分析前要检查盐酸空白,当盐酸空白超过 0.02ng/g 时,无法进行超痕量铂族元素分析。

盐酸提纯:取 1000mL 盐酸,加热后,加入 1g/L 亚碲酸钾溶液 5mL,滴加 1mol/L 氯化亚锡 (6mol/L 盐酸介质)至产生大量黑色沉淀,加热煮沸,使沉淀 凝聚,过滤后再重复沉淀一次,即可得到空白较低的 盐酸。

2.1.2 熔剂二氧化硅中的铂族空白

取不同厂家(记为Ⅲ和Ⅳ)、不同纯度的二氧化

表 2 镍锍试金配料组成

Table 2 Composition of nickel sulfide fire assay ingredients.

硅 10g, 加入 40mL 王水 (50%), 煮沸 2h, 过滤, 滤液 低温蒸干, 加入 5mL 王水溶解沉淀, 加入 20mL 水, ICP-MS 测定。结果表明两个厂家的分析纯二氧化 硅和优级纯二氧化硅所引入的铂族六项元素全流程 空白均低于 0.01ng/g, 能满足铂族六项元素含量在 0.1ng/g 级别地质样品的测定需求, 对镍锍试金全流 程空白的影响可忽略不计。

2.1.3 其他熔剂中的铂族空白

按照实验方法,固定羰基镍粉用量不变,按比例 混匀碳酸钠、硼砂、硫粉、羰基铁粉和面粉,分别取 20、40、60、80g 混合熔剂,按照试金流程处理和测定。 从表 4 中数据可见,当碳酸钠、硼砂、硫粉、羰基铁 和面粉用量呈整数倍增加时,对应的铂族六项元素 流程空白测定结果没有增大,说明试剂空白对镍锍 试金全流程空白贡献很小。

2.1.4 捕集剂中的铂族空白及提纯方法

固定其他熔剂,分别加入不同厂家生产的氧化 镍、硝酸镍和羰基镍 (V和VI),按照实验方法熔融、 捕集、测定铂族元素。从表 5 中数据可见,不同镍粉 中铂族元素的含量差别较大。根据上述实验结果, 可以认为全流程空白主要来自镍粉。

镍提纯:取 10g 氧化镍溶解于 30mL 盐酸中,加 入 0.5g/L 亚碲酸钾溶液 4mL,滴加 1mol/L 氯化亚锡 溶液至产生黑色沉淀,再多加 2mL,加热 1h 使沉淀 凝聚,冷却后用 0.45μm 滤膜过滤。滤掉杂质后,将 滤液在电热板上加热浓缩至较小体积,加入碳酸钠 中和至 pH=8,产生碳酸镍沉淀,水洗至中性,离心,弃 清液,将沉淀转入瓷皿,于 105℃ 烘干,再放入马弗 炉,于 500℃ 焙烧 2h,即可得空白较低的氧化镍粉末。

1			5 0					
样品类型	称样量	硫	羰基镍	羰基铁	硼砂	碳酸钠	二氧化硅	面粉
件吅天堂	(g)	(g)						
土壤	20	2	1.6	4	25	20	5	1
水系沉积物	20	2	1.6	4	25	20	6	1

表 3 不同盐酸对应的流程空白

Table 3 Blank values corresponding to different classes of hydrochloric acid.

试剂	Ru	Rh	Pd	Os	Ir	Pt
风州	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)
I-分析纯	0.0350	0.0003	0.0023	0.0006	< 0.0001	0.0019
I-优级纯	0.0346	0.0004	0.0013	0.0005	< 0.0001	0.0015
Ⅱ-分析纯	0.0018	0.0001	0.0016	0.0002	< 0.0001	0.0012
Ⅱ-优级纯	0.0015	0.0002	0.0013	0.0002	< 0.0001	0.0011

表 4 不同熔剂用量对应的流程空白

Table 4	Blank values	corresponding to	o different	amounts of flux.

熔剂用量	Ru	Rh	Pd	Os	Ir	Pt
(g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)
20	0.390	0.051	0.340	0.010	0.014	0.141
40	0.511	0.076	0.366	0.008	0.008	0.126
60	0.303	0.071	0.361	0.009	0.009	0.125
80	0.414	0.064	0.349	0.010	0.009	0.128

表 5 不同镍基体的铂族元素含量

Table 5 PGE contents in different Ni matrices.

试剂	Ru	Rh	Pd	Os	Ir	Pt
风加	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)
镍粉	0.469	0.095	0.509	4.977	1.962	0.590
硝酸镍	0.779	0.169	0.918	1.107	0.573	0.753
氧化镍	0.560	0.159	0.452	0.480	0.744	0.597
V-羰基镍	0.175	0.109	0.096	0.050	0.006	0.120
Ⅶ-羰基镍	0.012	0.010	0.091	0.009	0.009	0.125

2.2 溶液中镍和测定模式的影响

2.2.1 溶液中镍对铂族元素测定的影响

以丰度高和不受同量异位素干扰为原则,选择 ¹⁹⁵Pt、¹⁰⁵Pd、¹⁰¹Ru、¹⁰³Rh、¹⁹⁰Os和¹⁹³Ir 作为测定同位 素。实际测定中发现,¹⁹⁵Pt、¹⁰⁵Pd、¹⁰³Rh、¹⁹⁰Os和 ¹⁹³Ir 的测定相对稳定,而钌易受到多原子离子的干扰。 干扰¹⁰¹Ru的多原子离子有:¹²C⁸⁹Y、¹⁶O⁸⁵Rb、 ¹⁶O¹H⁸⁴Kr、¹⁴N⁸⁷Rb、¹H¹⁰⁰Ru、¹H¹⁰⁰Mo、¹⁴N⁸⁷Sr、 ⁴⁰Ar⁶¹Ni、¹³C⁸⁸Sr、¹⁶O¹H⁸⁴Sr、³⁶Ar⁶⁵Cu。采用镍锍试 金分离富集样品中铂族元素,能使其与大部分贱金 属元素有效分离。但是,由于捕集剂为硫化镍,过滤 时很难洗净镍离子,待测试液中残留的镍会形成一 系列多原子离子:⁶¹Ni⁴⁰Ar、⁶⁴Ni³⁷CI、⁶⁴Ni⁴⁰Ar等。其 中,⁶¹Ni⁴⁰Ar 对¹⁰¹Ru的测定形成严重干扰。

标准模式下,测定 0.04ng/mL 钌单元素标准溶 液在 0.5~500µg/mL 镍基体中的回收率,从表 6中 数据可见,当镍质量浓度低于 1µg/mL 时,钌的回收 率小于 116%,此时由镍形成的多原子离子质谱干扰 可忽略不计,当镍质量浓度超过 1µg/mL(镍和钌浓度 比为 25000:1),其形成的多原子离子质谱干扰越来 越明显,严重影响钌的测定。

根据实验结果,发现当溶液中镍含量在 500~500000g/mL范围时,线性关系良好。以溶液 中镍的质量浓度 (ng/mL)为已知量,镍干扰形成的钌 质量浓度 (ng/mL)为未知量,可以得到镍元素对钌元 素的干扰校正方程,见公式 (1)。

$$\rho_{\rm Ru} = 0.00007 \rho_{\rm Ni}^{0.6017} \tag{1}$$

— 696 —

表 6 镍元素对钌元素测定结果的影响

Table 6 Influence of Ni on the determination results of Ru.

样品编号	Ru 的加入量	Ni 的加入量	Ru 的测定值	Ru 的回收率
作印细石	(ng/mL)	(ng/mL)	(ng/mL)	(%)
1	0.04	500	0.042	105
2	0.04	1000	0.047	116
3	0.04	5000	0.053	133
4	0.04	10000	0.060	150
5	0.04	50000	0.086	214
6	0.04	100000	0.122	304
7	0.04	500000	0.209	521

式中: ρ_{Ru} —由于镍干扰形成的钌的质量浓度 (ng/mL); ρ_{Ni} —溶液中镍的质量浓度 (ng/mL)。

因此,采用标准模式测定钌时,当镍与钌的浓度 比大于 25000:1时,根据公式(1)能够基本扣除镍 对钌的干扰,但当镍的浓度过大时,此消除干扰方式 效果不佳。

2.2.2 标准模式和动能歧视模式测定结果的比较

在标准模式和动能歧视模式两种模式下测定 0.04ng/mL 钌单元素溶液在 0.50~500μg/mL 镍基体 中的回收率,来考察不同测定模式下镍对钌测定的 影响。由图 1 可知,在标准模式下,当镍质量浓度小 于 5μg/mL 时,钌回收率约在 120% 以内,标准模式 和动能歧视模式测定结果无明显差别;当镍质量浓 度超过 10μg/mL 后,标准模式下钌回收率明显升高, 说明镍所形成的⁶¹Ni⁴⁰Ar⁺质谱干扰较为严重。而在 动能歧视模式下,镍质量浓度在 0.50~500μg/mL 范



图1 两种模式下干扰元素镍对钌测定的影响

Fig. 1 Effect of interference element Ni on the determination of Ru in two modes.

围内,钉的测定值相对稳定。

为进一步研究 ICP-MS 在动能歧视模式下消除 质谱干扰的优势,在标准模式和动能歧视模式下分 别采集 500μg/mL 镍溶液中钌的信号强度进行对照 试验。标准模式下钌元素背景等效浓度 (BEC) 为 0.16ng/mL,动能歧视模式下可降至 0.0040ng/mL,在 动能歧视模式下,钌元素的背景等效浓度比标准模 式降低近 2 个数量级。综上,实验选择动能歧视模 式进行测试。

2.3 方法检出限和测定下限

根据条件实验结论,按照实验方法进行 20 次全流程空白试验,在仪器设定工作条件下,使用动能歧视模式测定,计算 20 次空白标准偏差,取样量按 20g 计,考虑稀释倍数,以3 倍空白标准偏差计算方法的测定下限。钉的检出限达到 0.005ng/g(表 7),使铂族六项元素检出限同时满足超痕量铂族元素的测定要求。

2.4 方法精密度和正确度

为了考察本文方法测定超痕量铂族元素的精密 度和正确度,选择超痕量铂族元素地球化学成分分 析标准物质 (中国地质科学院地球物理地球化学勘 查研究所研制), 按照实验方法对每个样品平行测定 12次, 进行精密度试验和加标回收试验。从表 8 中 数据可见, 6 个元素相对误差 (RE) 为-10.9%~11.8%, 相对标准偏差 (RSD, n=12)小于 9.37%, 加标回收率 为 92%~110%, 满足《地质矿产实验室测试质量管 理规范》(DZ/T 0130.4—2006)中关于 1:200000分 析方法的准确度和精密度控制限 (3 倍检出限内, RE $\leq \pm 23$ %, RSD ≤ 17 %; 大于 3 倍检出限, RE $\leq \pm 12$ %, RSD ≤ 10 %)及 DZ/T 0130.3—2006中关于加标回收 率允许限 (组分含量在 $10^{-6} ~ 10^{-4}$ 时, 加标回收率 90%~ 110%; 组分含量 > 10^{-4} 时, 加标回收率 95%~105%)。

3 结论

建立了镍锍试金富集 ICP-MS 测定地质样品 中的超痕量铂族元素的方法。通过试剂的筛选及 采用水浸泡锍扣,使锍扣自行粉化松散,省略了机 械碎扣步骤,避免了污染并控制了实验过程产生 的空白。同时,采用 ICP-MS 动能歧视模式测定铂、 钯、铑、铱、锇和钌,解决了钌的质谱干扰问题,降 低了方法检出限。该方法应用于超痕量地球化学 标准物质分析,测定值与标准值一致,适用于大批 量地质样品中超痕量铂、钯、铑、铱、锇和钌的同 时测定。

采用该方法分析了中国地质科学院地球物理地 球化学勘查研究所承担的《东南亚及中亚地区多尺 度地球化学填图及成果集成应用》等项目中铂族元 素的测定,测定结果满足相关规范要求,成图效果良 好,为地球化学调查提供技术支撑。今后将该方法 应用于地质样品分析的同时,还需深入探索硫化镍 与金的共存机理,提高镍锍试金对金的捕集效果,进 一步增加可同时测定元素的数量。

表 7 动能歧视模式下铂族元素检出限和测定下限

Tuble 7 Detection mints and quantification mints for r GES in kinetic chergy discrimination model.	Table 7	Detection limits and quantification limits	for PGEs in kinetic energy discrimination model.
--	---------	--	--

方法参数	Ru	Rh	Pd	Os	Ir	Pt
71公学致	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)	(ng/g)
空白平均值	0.013	0.008	0.155	0.015	0.011	0.112
检出限 (3s)	0.005	0.008	0.050	0.012	0.007	0.058
测定下限 (10s)	0.015	0.024	0.150	0.036	0.021	0.174

表 8 标准物质分析结果

Table 8 Analyti	cal results	of PGEs 1	n national	reference	materials.
-----------------	-------------	-----------	------------	-----------	------------

标准物质编号	元素	测定值	RSD	标准值	相对误差	加标量	测定总值	回收率
你他初灰绸写	儿系	(ng/g)	(%)	(ng/g)	(%)	(ng/g)	(ng/g)	(%)
	Ru	0.053	7.21	0.05	6.00	0.05	0.101	94
	Rh	0.019	7.31	0.017	11.8	0.05	0.068	98
GBW07288	Pd	0.290	9.23	0.26	11.5	0.5	0.750	92
(土壤)	Os	0.055	8.05	0.05	10.0	0.05	0.109	108
	Ir	0.035	8.55	0.032	9.38	0.05	0.081	92
	Pt	0.280	6.93	0.26	7.69	0.5	0.790	102
GBW07289	Ru	0.110	5.38	0.1	10.0	0.1	0.220	110
	Rh	0.103	7.08	0.095	8.42	0.1	0.198	95
	Pd	2.200	7.66	2.3	-4.35	5	7.660	109
(水系沉积物)	Os	0.066	7.96	0.06	10.0	0.05	0.120	108
	Ir	0.054	7.16	0.05	8.00	0.05	0.103	98
	Pt	1.700	5.33	1.6	6.25	1	2.790	109
	Ru	0.588	6.28	0.66	-10.9	0.5	1.051	93
	Rh	1.080	5.88	1.1	-1.82	1	2.010	93
GBW07294	Pd	15.100	3.85	15.2	-0.66	10	25.600	105
(土壤)	Os	0.650	9.37	0.64	1.56	0.5	1.170	104
	Ir	1.110	3.88	1.2	-7.50	1	2.131	102
	Pt	14.100	3.99	14.7	-4.08	10	23.500	94

Ultratrace Platinum Group Elements in Geological Samples by Inductively Coupled Plasma-Mass Spectrometry with Nickel Sulfide Fire Assay

GUO Jiafan^{1,2}, CHEN Xiaoyu^{1,2}, SUN Yong^{1,2}, ZHONG Weilu^{1,2}, ZHU Shaoxuan^{1,2}, WANG Lin^{1,2*}

- The Prevention and Control Center for the Geological Disaster of Henan Geological Bureau, Zhengzhou 450012, China;
- 2. Key Laboratory of Precious Metals Analysis and Exploration Technology of Ministry of Natural Resources, Zhengzhou 450012, China)

HIGHLIGHTS

- (1) The source of the blank was identified by checking reagent blanks and the purification methods for reagents were given. Carbonyl nickel powder was used as a nickel collector, with the lower reagent blank, and the detection limits for PGEs required by geochemical exploration were achieved.
- (2) Carbonyl iron powder was added to ensure the NiS bead could be smashed in deionized water. In this way, the analysis process was simplified, and the risk of contamination caused by mechanical breakage of NiS bead was avoided.
- (3) Using ICP-MS to determine the solution in the kinetic energy discrimination model effectively eliminated the matrix effect of Ni. The results showed that the background equivalent concentration of ruthenium in kinetic energy discrimination mode was two orders of magnitude lower than that in the standard mode.

ABSTRACT: Pt, Pd, Rh, Ir, Os and Ru are platinum group elements (PGEs) with similar properties. Due to the low abundance as well as the nugget effect, the accurate determination of PGEs has been a challenge for rock and mineral analysis. Fire assay methods with large sample weights were developed to separate and preconcentrate PGEs, however, there are still difficulties to accurately determine ultratrace PGEs because of the high reagent blanks and the matrix effect. A method of nickel sulfide fire assay combined with ICP-MS simultaneous determination of ultratrace PGEs in samples was established. The results showed that the blank mainly comes from hydrochloric acid and nickel collector when using nickel sulfide fire assay to capture PGEs. The intensities of PGEs were detected by ICP-MS in standard mode and kinetic energy discrimination. In standard mode, the detection limits were 0.2ng/g for Pt and Pd, and 0.02ng/g for Rh, Ir and Os, but it couldn't reach 0.1ng/g for Ru. In kinetic energy discrimination, the background equivalent concentration of Ru was two orders of magnitude lower than that in the standard mode. With the matrix effect of Ni effectively eliminated, the detection limits reached 0.005ng/g for Ru. The detection limits for PGEs required by geochemical exploration were achieved. The certified reference materials of soil (GBW07288, GBW07294) and stream sediment (GBW07289) were analyzed to test the method. The determined values were in good agreement with the certified values. The relative errors were between -10.9% and 11.8%, the relative standard deviations (RSD, n=12) were 3.88%–9.37%, and the spiked recoveries were 92%–110%. This method is simple, rapid and meets the requirements of ultratrace PGEs determination in large quantities of geological samples. The BRIEF REPORT is available for this paper at http://www.ykcs.ac.cn/en/article/doi/10.15898/j.ykcs.202407180159. **KEY WORDS**: nickel sulfide fire assay; inductively coupled plasma-mass spectrometry; kinetic energy discrimination model; PGEs; soil; sediment

BRIEF REPORT

Significance: Platinum-group elements (PGEs), such as Pt, Pd, Rh, Ir, Os and Ru exhibit similar physico-chemical properties and significant features, and have been used widely in geochemistry and environmental chemistry. As a result, the accurate determination of the concentration of PGEs in geological samples is very important. Although various analytical methods for PGEs have been developed in the past, accurate and simultaneous determination of PGEs concentrations on the same sample digestion remains a significant challenge. This is mainly due to: (1) their extremely low abundance, sample heterogeneity and the nugget effect, making it necessary to analyze large sample sizes to obtain representative analyses; (2) During sample dissolving, Os and Ru are easy to form volatile OsO_4 and RuO_4 , making it difficult to simultaneously measure the concentrations of PGEs accurately.

Improved Carius tube combined high-pressure asher (HPA-S) techniques have been widely used for the determination of PGEs to avoid the loss of volatile OsO_4 and RuO_4 . However, the relatively complex procedure does not meet the requirements of ultratrace PGEs determination in large quantities of geological samples. Nickel sulfide (NiS) fire assay is a classical method to completely extract the PGEs from a large sample size into a nickel sulphide button and easily separate it from the slag. This method combined with highly sensitivity instrumental measurement, i.e., inductively coupled plasma-mass spectrometry (ICP-MS), can be used to simultaneously determine multi-elements with high sensitivity and effectively reduce the detection limit. However, it is still difficult to determine ultratrace PGEs because of the high procedural blank that mainly derives from the commercial nickel reagents and polyatomic ion interferences formed by interaction of a sample aerosol with components of the plasma-forming gas (such as C, Ar) and residual Ni and Cu ions in solution. Therefore, the improvement of the method for simultaneous determination of PGEs by ICP-MS combined with nickel sulfide fire assay preconcentration is important.

An analytical method for accurate and simultaneous determination of ultratrace PGEs in geological samples by ICP-MS combined with nickel sulfide fire assay is proposed. At the same time, it can effectively reduce the procedural blank and suppress/eliminate interferences. More importantly, it provides a practical method for the

accurate determination of ultratrace PGE concentrations on the same sample digestion for surveying a large number of geological samples.

Methods: In the experiment, it is important to reduce the procedural blank and suppress/eliminate interferences. The data show that the high reagent blank is primarily from hydrochloric acid (Table 3) and nickel collector (Table 5). Therefore, the hydrochloric acid after purification or obtained from other manufacturers can be used in the experiment. At the same time, carbonyl nickel powder rather than other type of nickel powder is used as the fire assay collector.

Before analysis, the PGEs concentrations in the reagent (including hydrochloric acid and nickel powder) were measured. The reagent was not suitable to analyze the ultratrace PGEs, when the results exceeded 0.02ng/mL. (1) 50mL hydrochloric acid was evaporated at low temperature, and 5mL of *aqua regia* prepared from the same bottle of hydrochloric acid was added. After being extracted at low temperature and adding 20mL of deionized water, the solution was determined by ICP-MS. (2) 1.6g nickel power was mixed well with 2g sulfur, 4g carbonyl iron powder, 25g Na₂B₄O₇·10H₂O, 25g Na₂CO₃, 4g SiO₂, and 1g of edible flour and transferred into a 500mL fireclay crucible, and fused in a furnace at approximately 1000°C. The furnace door was opened to cool to 800°C. Then the door was closed, and temperature gradually rose to 1050°C and maintained for 30min. The fluid in the crucible was poured into a cast iron mold. After cooling, the NiS bead was separated from the slag, and placed into a 200mL Triangle bottle and heated for 1h until no bubbles formed. Filtering out the sediment through a filter membrane, sediment was transferred into a 200mL Triangle bottle and 5mL *aqua regia* was added. Next the air-cooled tube was loaded, and the solution was heated to boiling. The cooling solution was diluted to 25mL by the addition of deionized water. Lu (50ng/mL) was added as an internal standard for the determination of Pt, Pd, Ru, Rh and Ir by ICP-MS (Table 1) in kinetic energy discrimination mode.

Ultratrace PGEs in geological samples were determined after the reagent blanks were checked. 20g sample was mixed well with the above-mentioned flux and collectors (proration shown in Table 2). The fusion procedure was also described above. The solution was determined by ICP-MS in kinetic energy discrimination mode, which can effectively eliminate the matrix effect.

Data and Results: Determination of ruthenium in geological samples by ICP-MS, showed that the background equivalent concentration of ruthenium in kinetic energy discrimination mode was two orders of magnitude lower than that in the standard mode (Fig.1). In kinetic energy discrimination mode, the detection limit of the method was 0.005ng/g (Table 8). The certified reference materials of soil (GBW07288, GBW07294) and stream sediment (GBW07289) were analyzed to test the method. The determined values were in good agreement with the certified values. The relative errors were between -10.9% and 11.8%, the relative standard deviations (RSD, n=12) were 3.85%-9.37%, the spiked recoveries were between 92% and 110%.

参考文献

- [1] 王烨, 于亚辉, 王琳, 等. 地质样品中贵金属元素的预处理方法研究进展[J]. 岩矿测试, 2020, 39(1): 15-29.
 Wang Y, Yu Y H, Wang L, et al. Research progress on pretreatment methods for analysis of precious metal elements in geological samples[J]. Rock and Mineral Analysis, 2020, 39(1): 15-29.
- [2] Chandhuri H, Lim C R, Yun Y S. Amino- and sulfurcontaining POSS for highly efficient and selective extraction of platinum group elements from acidic solution[J]. Journal of Ceaner Qroduction, 2024, 434: 139912.
- [3] 杨生鸿,张明,辛连君.电感耦合等离子体质谱 (ICP-MS) 法测定碳质板岩样品中铂族元素 [J].中国无机分析化学, 2019, 9(2): 42-45.
 Yang S H, Zhang M, Xin L J. Determination of platinum

group elements in graphite rock samples by ICP-MS[J]. Chinese Journal of Inorganic Analytical Chemistry, 2019, 9(2): 42–45.

- [4] Mosai A K, Tutu H. Adsorption of platinum group elements (Pd(II), Ir(III) and Rh(III) from aqueous solutions using 3-aminopropyl(diethoxy)methylsilane (APDEMS) functionalised bentonite[J]. Minerals Engineering, 2022, 176: 107342.
- [5] 刘杨, 范兴祥, 董海刚, 等. 贵金属物料的溶解技术及进展[J]. 贵金属, 2013, 34(4): 65-72.
 Liu Y, Fan X X, Dong H G, et al. Dissolving techniques of precious metal materials and their development[J].
 Precious Metals, 2013, 34(4): 65-72.
- [6] 漆亮,周美夫,严再飞,等.改进的卡洛斯管溶样等离子体质谱法测定地质样品中低含量铂族元素及铼的含量[J].地球化学,2006,35(6):667-674.
 Qi L, Zhou M F, Yan Z F, et al. An improved carius tube technique for digesting geological samples in the determination of PGEs and Re by ICP-MS[J].
 Geochimica, 2006, 35(6): 667-674.
- [7] 赵正, 漆亮, 黄智龙, 等. 地质样品中铂族元素的分析 测定方法[J]. 地学前缘, 2009, 16(1): 181-193.
 Zhao Z, Qi L, Huang Z L, et al. The analytical methods for determination of platinum group elements in geological samples[J]. Earth Science Frontiers, 2009, 16(1): 181-193.
- [8] 毋喆, 胡家祯, 高志军, 等. 镍锍试金-电感耦合等离子体质谱法测定铜精矿中6种铂族元素的含量[J]. 理化检验 (化学分册), 2024, 60(7): 725-730.
 Wu Z, Hu J Z, Gao Z J, et al. Determination of 6 platinum group elements in copper concentrate by inductively coupled plasma mass spectrometry with

nickel sulphide fire assay[J]. Physical Testing and Chemical Analysis (Part B: Chemical Analysis), 2024, 60(7): 725–730.

[9] 刘芳美,甘聪,廖彬玲,等. 锍镍试金富集-电感耦合等 离子体质谱法测定铜阳极泥中微量元素铱铑[J]. 岩矿 测试, 2023, 42(2): 298-306.

Liu F M, Gan C, Liao B L, et al. Determination of iridium and rhodium in copper anode slime by inductively coupled plasma-mass spectrometry with nickel sulphide fire assay[J]. Rock and Mineral Analysis, 2023, 42(2): 298–306.

- [10] 郭家凡, 来新泽, 王琳, 等. 火试金反应原理及熔渣影
 响因素探究[J]. 冶金分析, 2022, 42(12): 1–11.
 Guo J F, Lai X Z, Wang L, et al. Discussion on the slag
 of fire assay[J]. Metallurgical Analysis, 2022, 42(12):
 1–11.
- [11] 王君玉,毋喆,胡家贞,等.黑色岩系样品中铂族元素的分析方法[J].黄金,2011,32(7):62-64.
 Wang J Y, Wu Z, Hu J Z, et al. Analysis method of platinum group elements in black rock samples[J]. Gold, 2011, 32(7): 62-64.
- [12] 于亚辉, 王琳, 王明军, 等. 电感耦合等离子体质谱法 测定地球化学样品中痕量铑的干扰消除方法探讨[J]. 冶金分析, 2017, 37(9): 25-32.

Yu Y H, Wang L, Wang M J, et al. Discussion on elimination of interference in determination of trace rhodium in geochemical sample by inductively coupled plasma mass spectrometry[J]. Metallurgical Analysis, 2017, 37(9): 25–32.

[13] 倪文山, 孟亚兰, 姚明星, 等. 铅试金富集-塞曼石墨炉 原子吸收光谱法测定矿石样品中的铂钯铑铱[J]. 冶金 分析, 2010, 30(3): 23-26.

Ni W S, Meng Y L, Yao M X, et al. Determination of platinum, palladium, rhodium and iridium in ore samples by lead assay-Pieter Zeeman graphite furnace atomic absorption spectroscopy[J]. Metallurgical Analysis, 2010, 30(3): 23–26.

- [14] 李可及, 刘淑君, 邵坤. 铋锑试金测定硫化铜镍矿中钌 铑钯铱铂[J]. 分析化学, 2014, 42(6): 909-912.
 Li K J, Liu S J, Shao K. Determination of ruthenium, rhodium, palladium, iridium and platinum in coppernickel sulfide ores by bismuth-antimony fire-assay[J].
 Chinese Journal of Analytical Chemistry, 2014, 42(6): 909-912.
- [15] 王君玉, 孙自军, 袁润蕾, 等. 锡试金富集-电感耦合等离子体质谱法测定黑色页岩中的铂族元素[J]. 理化检验 (化学分册), 2013, 49(8): 972-978.
 Wang J Y, Sun Z J, Yuan R L, et al. ICP-MS 701 —

determination of platinum metals in black shale enriched by tin fire assay[J]. Physical Testing and Chemical Analysis (Part B: Chemical Analysis), 2013, 49(8): 972–978.

- [16] 吕彩芬,何红蓼,周肇茹,等. 锍镍试金-等离子体质谱 法测定地球化学勘探样品中的铂族元素和金Ⅱ.分析 流程空白的降低[J]. 岩矿测试, 2002, 21(1): 7-11.
 Lyu C F, He H L, Zhou Z R, et al. Determination of the platinum group elements and gold in geochemical exploration samples by nickel sulphide fire assay-ICP-MS Ⅱ. Reduction of reagent blank[J]. Rock and Mineral Analysis, 2002, 21(1): 7-11.
- [17] 毛香菊,肖芳,刘璐,等. 锍镍试金-高分辨率连续光源 石墨炉原子吸收光谱法测定铬铁矿中铂族元素[J]. 冶金分析, 2020, 40(7): 40-46.

Mao X J, Xiao F, Liu L, et al. Determination of platinum group elements in chromite by nickel sulfide fire assayhigh resolution continuum source graphite furnace atomic absorption spectrometry[J]. Metallurgical Analysis, 2020, 40(7): 40–46.

[18] Ni W S, Mao X J, Zhang H L. Determination of ultratrace platinum, palladium, ruthenium, rhodium, and iridium in rocks and minerals by inductively coupledplasma mass spectrometry following nickel sulfide fire assay preconcentration and open mixed acid digestion [J]. Analytical Letters, 2019, 52(11): 1699–1710.

[19] 高颂,张艳,庞晓辉,等.高分辨电感耦合等离子体质 谱法测定高纯镍中 25 种痕量元素[J]. 冶金分析, 2021,41(6):35-43.

Gao S, Zhang Y, Pang X H, et al. Determination of 25 trace elements in high purity nickel by high resolution inductively coupled plasma mass spectrometry[J]. Metallurgical Analysis, 2021, 41(6): 35–43.

[20] 杨国武, 侯艳霞, 刘庆斌, 等. 萃取分离-电感耦合等离子体质谱法测定高温合金中痕量镉[J]. 冶金分析, 2019, 39(4): 1-6.
 Yang G W, Hou Y X, Liu Q B, et al. Determination of

trace cadmium in superalloys by extraction separation inductively coupled plasma mass spectrometry[J]. Metallurgical Analysis, 2019, 39(4): 1–6.

[21] 张馨元,胡净宇,侯艳霞,等.碰撞反应池-电感耦合等 离子体质谱法测定镍基高温合金中痕量铜锌钡[J]. 冶金分析,2022,42(5):15-20.

Zhang X Y, Hu J Y, Hou Y X, et al. Determination of trace copper, zinc and barium in nickel-based superalloy by inductively coupled plasma mass spectrometry with collision reaction cell[J]. Metallurgical Analysis, 2022, 42(5): 15–20.